



ITEM NO.	DESCRIPTION	QTY.
1	BODY	1
2	GLAND	1
3	STEM	1
4	WASHER	2
5	O-RING	2
6	SEAL CAP	1
7	FLARE SEAL CAP (OPTIONAL)	1

* CONNECTIONS / CONFIGURATIONS MIGHT DIFFER.

Valve installation and servicing should only be performed by qualified service technicians. Do not attempt to service while the valve is under system pressure

IMPORTANT:

- ODS valves are shipped with Seal Cap(s) loosely assembled.
- To avoid heat damage, remove stem (including O-rings & washers if fully assembled) before brazing.
- See exploded view for the proper reinstallation assembly method of internal components.
- Ensure proper installation of O-rings and washers into the body by slowly turning gland in a clockwise motion.
- Ensure lubricated O-rings, washers, and stem remain free of debris.
- Gland installation torque = 8 - 12 ft. lbs.

DP/MAP/PS: 1,305 psig / 90 Bar
COT/TS: -40 °F to 300 °F / -40 °C to 149 °C

FOR R744 (CO₂) REFRIGERANT. PLEASE CONTACT MUELLER REFRIGERATION OR VISIT muellerrefrigeration.com FOR OTHER REFRIGERANT (AND OIL) RELATED APPLICATIONS.

CAUTION: NOT SUITABLE FOR USE WITH AMMONIA (R717).