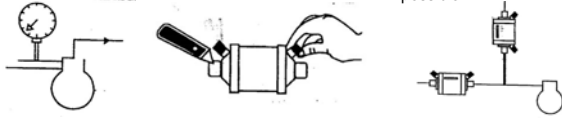


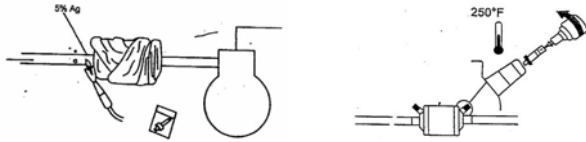
DRYMASTER® Suction Line Filter Drier Installation Instructions

CFC, HCFC & HFC

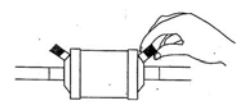
- PUMPDOWN** and isolate the charge
- REMOVE TWO SEALS** from access ports.
- MOUNTING.** Either horizontal or vertical install as close to compressor as possible



- BRAZE.** Remember to wet wrap for protection. Keep flame away from body. Use 5% silver solder.
- INSTALL VALVES.** Maximum temperature 250°F Install when drier cools. Max: 5 in.-lbs.



6. INSTALL SEALS.



INITIAL PRESSURE DROP: Record initial pressure drop and check again after 72 hours of operation. Replace drier if the pressure drop (psi) across the core exceeds the following values:

Refrigerant	Evaporator Temperature				
	40° F	20° F	0° F	-20° F	-40° F
R22, R404A, R407C, R507	3	2	1.5	1	0.5
R134a	2	1.5	1	0.5	-
R410a	4	3	2	1.5	1

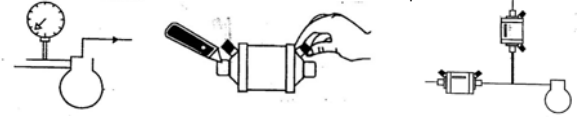
Note: Maximum working pressure shall not be less than the pressure outlined in section 8.2 of ANSI/ASHRAE 15 for the refrigerant used in the system. After charging, the systems shall be marked with the refrigerant and the oil used.

FORM: INST-030
4/16

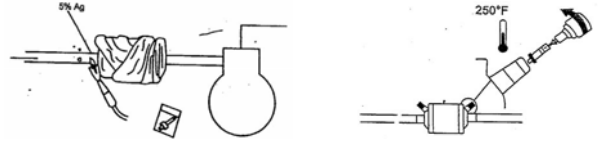
DRYMASTER® Suction Line Filter Drier Installation Instructions

CFC, HCFC & HFC

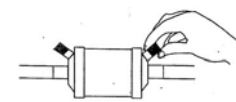
- PUMPDOWN** and isolate the charge
- REMOVE TWO SEALS** from access ports.
- MOUNTING.** Either horizontal or vertical install as close to compressor as possible



- BRAZE.** Remember to wet wrap for protection. Keep flame away from body. Use 5% silver solder.
- INSTALL VALVES.** Maximum temperature 250°F Install when drier cools. Max: 5 in.-lbs.



6. INSTALL SEALS.



INITIAL PRESSURE DROP: Record initial pressure drop and check again after 72 hours of operation. Replace drier if the pressure drop (psi) across the core exceeds the following values:

Refrigerant	Evaporator Temperature				
	40° F	20° F	0° F	-20° F	-40° F
R22, R404A, R407C, R507	3	2	1.5	1	0.5
R134a	2	1.5	1	0.5	-
R410a	4	3	2	1.5	1

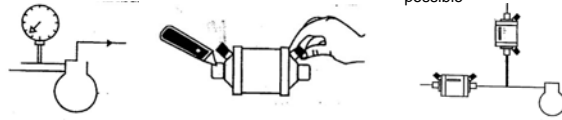
Note: Maximum working pressure shall not be less than the pressure outlined in section 8.2 of ANSI/ASHRAE 15 for the refrigerant used in the system. After charging, the systems shall be marked with the refrigerant and the oil used.

FORM: INST-030
4/16

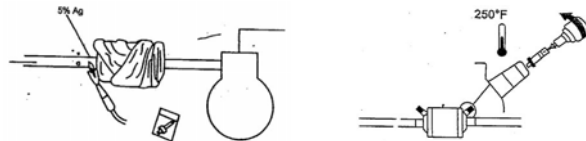
DRYMASTER® Suction Line Filter Drier Installation Instructions

CFC, HCFC & HFC

- PUMPDOWN** and isolate the charge
- REMOVE TWO SEALS** from access ports.
- MOUNTING.** Either horizontal or vertical install as close to compressor as possible



- BRAZE.** Remember to wet wrap for protection. Keep flame away from body. Use 5% silver solder.
- INSTALL VALVES.** Maximum temperature 250°F Install when drier cools. Max: 5 in.-lbs.



6. INSTALL SEALS.



INITIAL PRESSURE DROP: Record initial pressure drop and check again after 72 hours of operation. Replace drier if the pressure drop (psi) across the core exceeds the following values:

Refrigerant	Evaporator Temperature				
	40° F	20° F	0° F	-20° F	-40° F
R22, R404A, R407C, R507	3	2	1.5	1	0.5
R134a	2	1.5	1	0.5	-
R410a	4	3	2	1.5	1

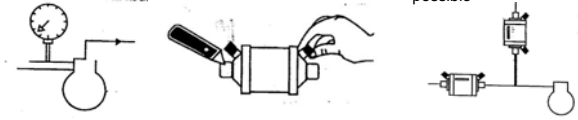
Note: Maximum working pressure shall not be less than the pressure outlined in section 8.2 of ANSI/ASHRAE 15 for the refrigerant used in the system. After charging, the systems shall be marked with the refrigerant and the oil used.

FORM: INST-030
4/16

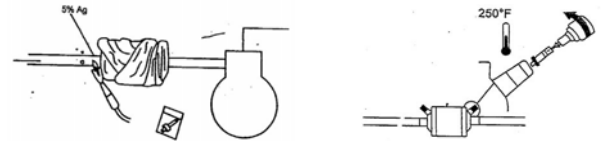
DRYMASTER® Suction Line Filter Drier Installation Instructions

CFC, HCFC & HFC

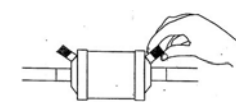
- PUMPDOWN** and isolate the charge
- REMOVE TWO SEALS** from access ports.
- MOUNTING.** Either horizontal or vertical install as close to compressor as possible



- BRAZE.** Remember to wet wrap for protection. Keep flame away from body. Use 5% silver solder.
- INSTALL VALVES.** Maximum temperature 250°F Install when drier cools. Max: 5 in.-lbs.



6. INSTALL SEALS.



INITIAL PRESSURE DROP: Record initial pressure drop and check again after 72 hours of operation. Replace drier if the pressure drop (psi) across the core exceeds the following values:

Refrigerant	Evaporator Temperature				
	40° F	20° F	0° F	-20° F	-40° F
R22, R404A, R407C, R507	3	2	1.5	1	0.5
R134a	2	1.5	1	0.5	-
R410a	4	3	2	1.5	1

Note: Maximum working pressure shall not be less than the pressure outlined in section 8.2 of ANSI/ASHRAE 15 for the refrigerant used in the system. After charging, the systems shall be marked with the refrigerant and the oil used.

FORM: INST-030
4/16