

CYCLEMASTER® Ball Valve
BRAZING INSTRUCTIONS

Ambient Temp. -40° to 175° F

Operating Media Temp. -40° to 300° F
TS -40° to 149° C

Max. Temp. 1300° F
TS 700° C

Max. Temp. 300° F
TS 150° C

Stem position when brazing

OPEN Position **CLOSED Position**

Note: Purge with nitrogen during brazing.

FORMS: INST-003
9/18

Loosen Nut **Change Stem Direction**

Hand Tighten **Tighten 1/4 Turn**

Ball Valve MUST be in FULL OPEN or FULL CLOSED POSITION

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