

Engineering Change Notification

Date: August 29, 2025

Reference: Design Improvement

Product Line: CYCLEMASTER® Transcritical XHP and XHPSS, 140 bar Ball Valves

Mueller Refrigeration is announcing a change the Transcritical XHP and XHPSS CYCLEMASTER® Ball Valves. The cavity bleed hole in the ball will be removed, ensuring the valve is bi-directional in the shut-off position.

The following marking on the valves will be removed, indicating that the valve includes a ball with only a single bleed hole:



Dimensionally, there will be not changes to the valves.

Part numbers affected by this change include the following:

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AP17859XHP
              140BAR Straight-Thru, 1/4" ODS
AP17860XHP
              140BAR Straight-Thru, 3/8" ODS
              140BAR Straight-Thru, 1/2" ODS
AP17861XHP
              140BAR Straight-Thru, 5/8" ODS
AP17862XHP
              140BAR Straight-Thru, 3/4" ODS
AP17863XHP
              140BAR Straight-Thru, 7/8" ODS
AP17864XHP
              140BAR Straight-Thru, 1-1/8" ODS
AP17865XHP
              140BAR Straight-Thru, 1-3/8" ODS
AP17866XHP
              140BAR Straight-Thru, 1-5/8" ODS
AP17867XHP
              140BAR Straight-Thru, 2-1/8" ODS
AP17868XHP
              140BAR Straight-Thru, 1/4" ODS w/ ACCESS
AQ17859XHP
AQ17860XHP
               140BAR Straight-Thru, 3/8" ODS w/ ACCESS
AQ17861XHP
               140BAR Straight-Thru, 1/2" ODS w/ ACCESS
               140BAR Straight-Thru, 5/8" ODS w/ ACCESS
AQ17862XHP
               140BAR Straight-Thru, 3/4" ODS w/ ACCESS
AQ17863XHP
               140BAR Straight-Thru, 7/8" ODS w/ ACCESS
AQ17864XHP
               140BAR Straight-Thru, 1-1/8" ODS w/ ACCESS
AQ17865XHP
               140BAR Straight-Thru, 1-3/8" ODS w/ ACCESS
AQ17866XHP
               140BAR Straight-Thru, 1-5/8" ODS w/ ACCESS
AQ17867XHP
               140BAR Straight-Thru, 2-1/8" ODS w/ ACCESS
AQ17868XHP
AQ17860XHPSS 150BAR Stainless Butt-Weld, 1/8" NPS 10.2 ODE w/ ACCESS
AQ17861XHPSS 150BAR Stainless Butt-Weld, 1/4" NPS 13.5 ODE w/ ACCESS
AQ17862XHPSS 150BAR Stainless Butt-Weld, 3/8" NPS 17.2 ODE w/ ACCESS
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AQ17864XHPSS 150BAR Stainless Butt-Weld, 1/2" NPS 21.3 ODE w/ ACCESS AQ17865XHPSS 150BAR Stainless Butt-Weld, 3/4" NPS 26.9 ODE w/ ACCESS AQ17866XHPSS 150BAR Stainless Butt-Weld, 1" NPS 33.7 ODE w/ ACCESS AQ17867XHPSS 150BAR Stainless Butt-Weld, 1-1/4" NPS 42.4 ODE w/ ACCESS AQ17868XHPSS 150BAR Stainless Butt-Weld, 1-1/2" NPS 48.3 ODE w/ ACCESS AQ17871XHPSS 150BAR Stainless Butt-Weld, 2" NPS 60.3 ODE w/ ACCESS

All inventories will be depleted of the previous design before the redesigned product will be shipped. Inventory for select valves is expected to transition by Q4 2025.\

For specific application questions or assistance with product selections, please contact your local Mueller Refrigeration sales representative or authorized distributor.