

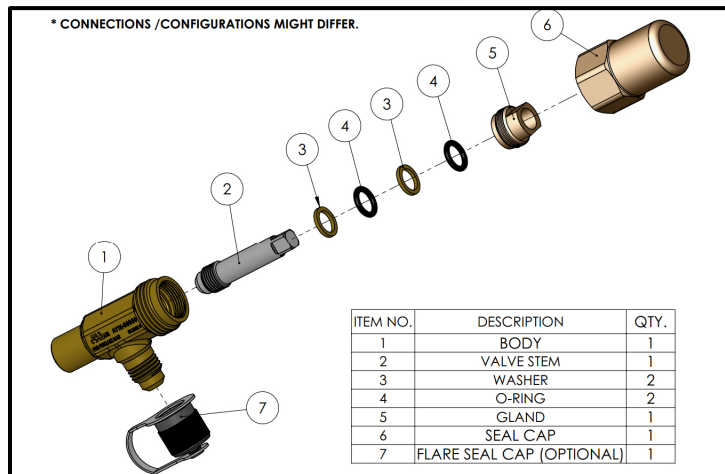
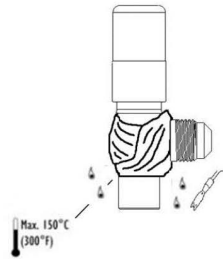
Packed Line Valves INSTRUCTIONS

Valve installation and servicing should only be performed by qualified service technicians. Do not attempt to service while the valve is under system pressure

HFC, HCFC, CFC

Working Temp Range
-40°C/149°C, -40°F/300°F

Max Working Pressure (PS)
62 bar, 900 psig



Packed Line Valves INSTRUCTIONS

IMPORTANT:

- Valves with ODS/ODF/FTG connections are shipped with Seal Cap(s) loosely assembled.
- To avoid heat damage, remove stem (including O-rings & washers if fully assembled) and valve core if installed in body before brazing.
- Ensure lubricated O-rings, washers, and stem remain free of debris.
- See exploded view for the proper reinstallation assembly method of internal components.
- Ensure proper installation of O-rings and washers into the body by slowly turning gland in a clockwise motion.
- Gland installation torque = 8 - 12 ft. lbs.
- Seal cap torque BRASS: 20-30 ft. lbs.
- PLASTIC: finger tight
- Valve core torque (where applicable): 1.5–3 in. lbs.

PRESSURE. AFTER CHARGING, MARK UNIT WITH REFRIGERANT TYPE AND OIL USED.

NOT SUITABLE FOR USE WITH AMMONIA (R717).

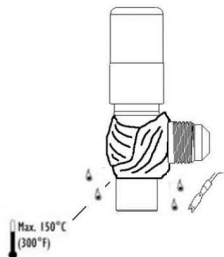
PLEASE CONTACT MANUFACTURER OR VISIT www.muellerrefrigeration.com FOR SPECIFIC REFRIGERANT (AND OIL) RELATED APPLICATIONS.

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* CONNECTIONS /CONFIGURATIONS MIGHT DIFFER.

ITEM NO.	DESCRIPTION	QTY.
1	BODY	1
2	VALVE STEM	1
3	WASHER	2
4	O-RING	2
5	GLAND	1
6	SEAL CAP	1
7	FLARE SEAL CAP (OPTIONAL)	1

FORMS: INST-041
2/27/25

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