CYCLEMASTER® 3Way Ball Valve
BRAZING INSTRUCTIONS

Ambient Temp. -40° to 175° F

Operating Media Temp. -40° to 300° F TS -40° to 149° C

Max. Temp. 1300° F TS 700° C

Max. Temp. 300° F TS 150° C

Stem position when brazing

Flow Tailpiece

Flow Body

Note: Purge with nitrogen during brazing.

Loosen Nut

Change Stem Direction

Hand Tighten

Tighten 1/4 Turn

**Ball Valve MUST be in FULL OPEN
or FULL CLOSED POSITION**