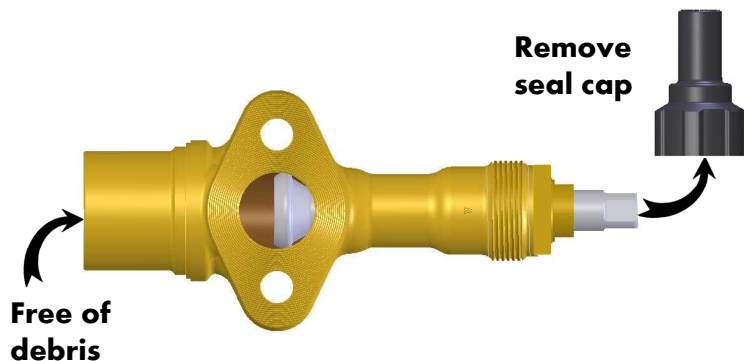
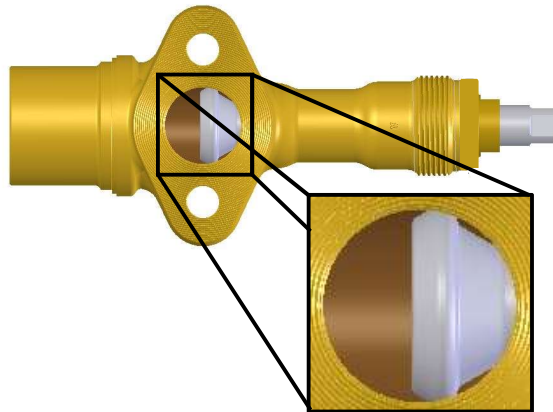


COMPRESSOR VALVE INSTALLATION INSTRUCTIONS

- 1 Remove seal cap and verify that brazing surface is clean and free of debris.**



- 2 Ensure stem is in mid-seat (half-open) or back-seat (fully-open) position before applying heat. Valve *MUST NOT* be closed (front-seated) during brazing operation.**



- 3 Always thoroughly wet-wrap valve before brazing, confirming that stem packing and body cavity are protected.**

