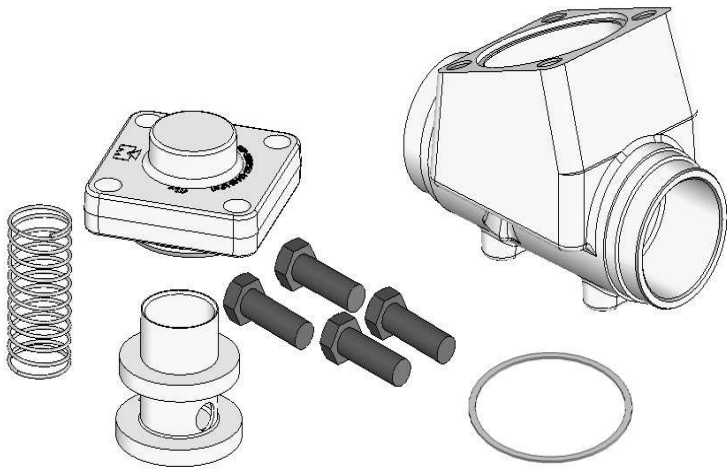
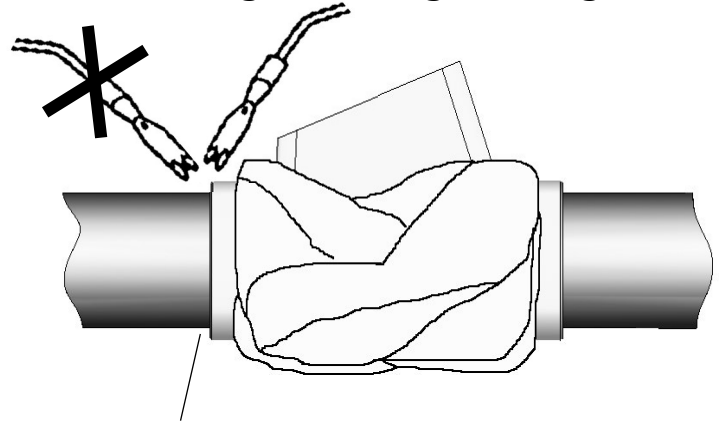


M[®] 4-Bolt Check Valve Installation Instructions

1 Disassemble valve and remove all internal components, ensuring they remain free of contaminants.



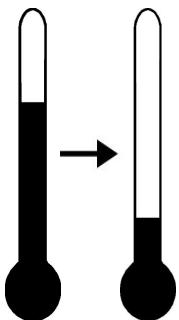
2 Before brazing, wet wrap the valve with arrow on body in the proper direction of refrigerant flow. *Purge with nitrogen during brazing.*



Max. Brazing Temp.
1300° F
700° C

Operating Media
-40° - 300° F
-40° - 149° C

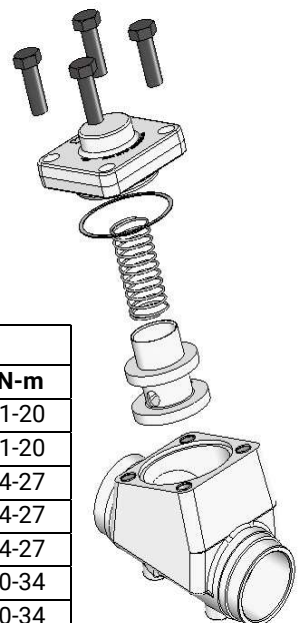
3 Allow body to cool. **DO NOT QUENCH.**



4 Assemble by inserting seat sub-assembly and spring into body.

Lightly coat gasket with refrigerant oil and install.

Place cap on body and tighten bolts to proper torque.



Bolt Torques			
Part	Size	Ft lbs.	N-m
B34235	7/8	8-15	11-20
B34236	1 1/8	8-15	11-20
B34237	1 3/8	10-20	14-27
B34238	1 5/8	10-20	14-27
B34239	2 1/8	10-20	14-27
B34240	2 5/8	15-25	20-34
B34241	3 1/8	15-25	20-34