



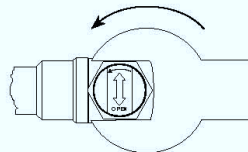
CFC HCFC & HFC

- Apply a small amount of refrigerant oil to the flare face during installation.
- Tighten flare connections to approved level with torque wrench. Do not over-tighten.

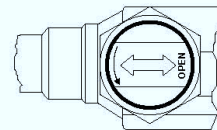
Flare Size	Torque (Ft-lbs)	Torque (N-m)
1/4"	10 - 13	14 - 18
3/8"	25 - 30	34 - 42
1/2"	35 - 44	49 - 61
5/8"	49 - 59	68 - 82

- Ensure Schrader cap is tight.
- Install insulation carefully. Seal using adhesive provided. Ty-raps can be used for additional security.

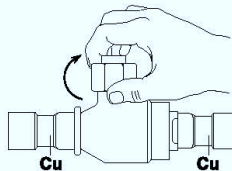
CFC HCFC & HFC



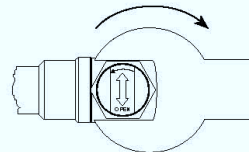
Loosen Nut



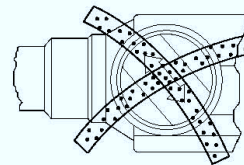
Change Stem Direction



Hand Tighten



Tighten 1/4 Turn



**Ball Valve MUST be in FULL OPEN
or FULL CLOSED POSITION**